

## WHAT IS CLAIMED IS

1. A natural feathered fiber insulator composed of natural feathered fiber as composition material by 1 to 99 weight %.
2. A natural feathered fiber insulator composed of natural feathered fiber by 1 to 99 weight % as composition material and formed by compounding synthetic fiber by 1 to 99 weight % as binder with it.
3. The natural feathered fiber insulator of claim 2,  
wherein said synthetic fiber is a core sheath composite fiber whose sheath portion is made of low melting point olefin and core portion is made of high melting point synthetic resin.